

SB, Cardon holder for PG 280, 2024-03

AFFECTED UNITS

Models affected: PG 280 (PG 280 S is not affected).

New machines are delivered with the updated design from below serial numbers:

970703303: 24009707033032120234270001

970703305: 24009707033052120234310001

970703306: 24009707033062120234470001

970703307: 24009707033072120234430001

970703308: 24009707033082120240320001

970494601: 24009704946012120234650001

All 970703301 - 08 have the wide ears (593718101)

SYMPTOM/DESCRIPTION

The ear bushings and/or shock absorbers have been worn out too quickly.



Figure 1: Broken 584816101



Figure 2: Examples of a broken 584816401

To improve the grind holder durability, the following changes were implemented:

1. Ears were changed to a wider model and the base plate so that the ears have more room to move.
2. The shock absorbers were changed to a better version.

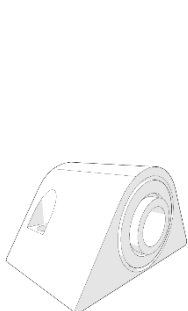


Figure 1: 593718101

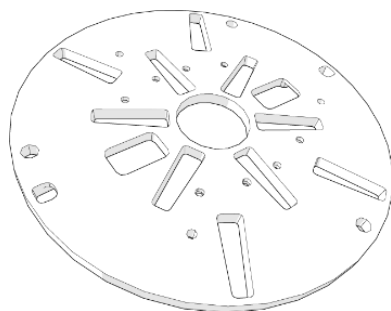


Figure 2: 546921001

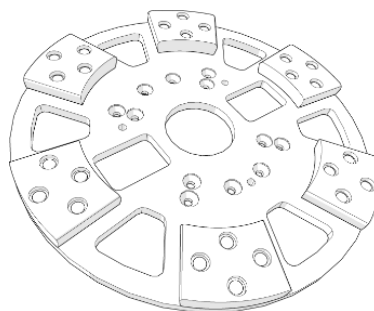


Figure 3: 538872301



Figure 4: 593438801

CORRECTIVE ACTION

With an EZ holder you can change the Bushing and fastener kit (547054701).

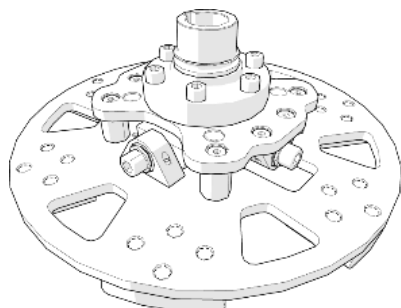


Figure 7: EZ Grind holder

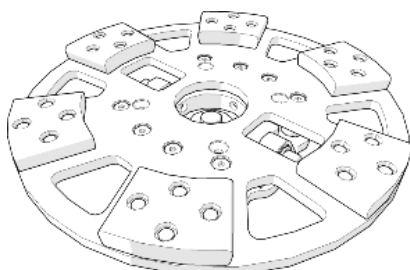


Figure 8: EZ Grind holder

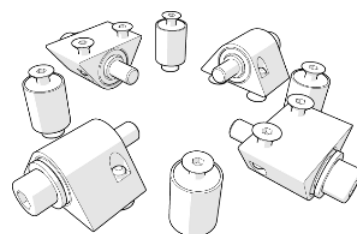


Figure 9: Upgrade kit 547054701

With Redi Lock Holder (Fig.10) or Multi Tool Holder (Fig.11) you need to change the complete holder.

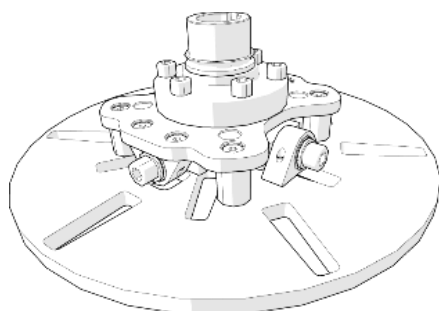


Figure 10: Redi Lock Tool Holder

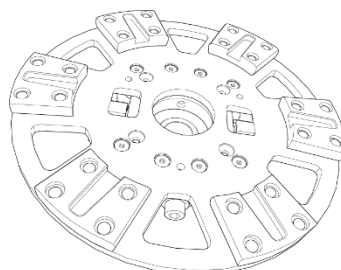


Figure 11: Multi Tool Holder

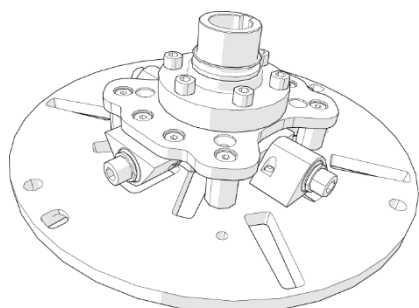


Figure 12: Redi Lock compl. 546137901

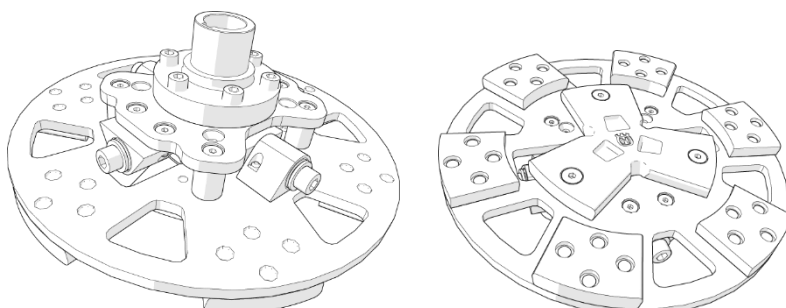


Figure 13: EZ compl. 546527301

PARTS INFORMATION

Upgrade kit	547054701
Redi Lock Grind Holder complete	546137901
EZ Grind Holder complete	546527301

Update units during next service even if the issue hasn't occurred on that unit.

WARRANTY INFORMATION

The normal warranty policy applies.

Revision History

<i>Rev.</i>	<i>Date</i>	<i>Order id.</i>	<i>Description</i>
A	2024-03	00040466	Created